

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A bushes	1 x Ø16mm Stainless steel sleeves
2 x Polyurethane B bushes	1 x Ø19mm Stainless steel sleeves
2 x Steel washer	1 x Grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bushes from the engine mount.
2. Clean any dirt and corrosion from the bores in the mount. Making sure to remove any sharp edges around bores.
3. Fit the polyurethane bushes into the engine mount.
4. Apply grease into bore of the bushes and around top faces.
5. Insert each stainless sleeve into the bore of each bush.
6. Place steel washers on bolt side of the larger diameter bush, at the engine side mount, as shown in *Figure 1*.
7. Re-fit engine mount to the vehicle. Tension all hardware to manufacturers recommended torque settings.

Figure 1: Fitted Assembly



Steel Washers